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D5090-041
Job Sheet 193068



Part No: D5090-041
Part Name: Duct Assembly

Part Weight: 0 lbs
Job Created: 4/8/19
Due Date: 4/29/19
Type: SOLD
Note: DWG REV D SHEET 1 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM
Ship Via:

Job Qty: 10 pcs
Status: New
Priority: Medium
Job Tracking No:
Created By: Jennifer Renwick
Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup Hrs	Run Hrs	Workcenter	Supplier	
110	Small Fab - 1	10 pcs	4/29/19		0.00	12.50	Small Fab - 1		DAS 58 OCT 02 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	4/29/19		0.00	0.00	QC 5 - 10		DAS 81 9-89 OCT 04 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	10 pcs	4/29/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		

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					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	10 pcs	4/29/19	0.00	0.00	QC 21 - SA - 21
						QC 21 - SA - 70
						QC 21 - SA - 53
Part Op 110 - (Small Fab) Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location:) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D5090-1	Bracket	20 pcs (2 ea)	110-Small Fab - 1	52/400'		
D5090-3	Bracket	20 pcs (2 ea)	110-Small Fab - 1	5113677 X1	5190	675 X12
MS20470AD4-5	Rivet, Universal Head	160 Ea (16 ea)	110-Small Fab - 1	5142564		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	D5090-1	20	10	0		
	D5090-3	20	1	0		
	MS20470AD4-5	160	1,641	0		
Part Specifications						
Specifications could not be found.						

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